CSM_XS2_DS_E_11_2

Water- and Environment-resistive FA Connectors Save Wiring and Maintenance Effort

- Compact FA connectors meet IP67 requirements and ensure a 94V-0 fire retardant rating.
- A wide array of connectors makes a wiring system more modular, simplifies maintenance, and reduces downtime.
- Connectors with Cables and Connector Assemblies are available.
- Three types of Connector Assembly: Crimping, soldering, and screw-on.
- Connectors with Cables are UL certified.
- Based on IEC61076-2-101 (IEC60947-5-2) and NECA 4202.



Refer to Safety Precautions on page 29.

Ratings and Specifications

Rated current	4A					
Rated voltage	250 VAC/VDC					
Contact resistance (Connector)	40 mΩ max. (20 mV max., 100 mA max.)					
Insulation resistance	1,000 MΩ min. (at 500 VDC)					
Dielectric strength (Connector)	1,500 VAC for 1 min (leakage current: 1 mA max.).					
Degree of protection	IP67 (IEC60529)					
Insertion tolerance	200 times					
Cable holding strength	Cable diameter: 6 mm 98 N/15 s 4 to 5 mm 49 N/15 s 3 mm 29 N/15 s					
Ambient operating temperature range	Operating: - 25°C to 70°C *					
Ambient humidity range	20% to 85%					

^{*}Use the robot cable within a temperature range between 0°C and 70°C to prevent the wires inside the cable from being broken when bending it.

Socket Appearance

DC :	type	AC type				
Male (plug) contacts	Female (socket) contacts	Male (plug) contacts	Female (socket) contacts			
	5 0 2 0 0 0 0 1 4 0 3					

Note: The AC and DC connectors are different as shown here and therefore cannot be connected together.

Materials and Finish

	Item	XS2F/H/W	XS2F-LED	XS2M/R/P	XS2C/G
Contacts	Materials	Phosphor bronze		Brass	
Comacis	Finish	Nickel base, 0.4-µm gold platir	ng	•	
Thread	Materials	Brass *			
bracket	Finish	Nickel plated *			
Pin block	Materials	PBT resin (UL94V-0)		PA resin (UL94V-0)	PBT resin (UL94V-0)
r III block	Finish	For DC: light gray; for AC: dark	k gray		
_	bber bushing	Rubber			
Cover		Soft PBT resin (UL94V-0)	TPU resin (UL94HB)		PBT resin (UL94V-0)
	Fire-retardant, Robot cable	UL AWM2464 CL3, 6 mm dia. AWG20 (0.5mm²) Structure: 0.08 mm/110 wires			
	Non-polar DC Connectors with Standard Cable	6 mm dia. AWG20 (0.5mm²) Structure: 0.12 mm/45 wires			
	E2E models with conventional connector pin with Fire-retardant, Robot cable	UL AWM2464 CL3, 6 mm dia. AWG20 (0.5mm²) Structure: 0.08 mm/110 wires			
Cable	Heat-resistant cable up to 105°C	6 mm dia. AWG20 (0.5mm²) Structure: 0.12 mm/45 wires			
	Spatter-resistant Cables	6.6 mm dia. AWG20 (0.5mm²) Structure: 0.08 mm/110 wires			
	Standard Cable (XS2F-LED)		UL AWM2464 5.0 mm dia. (3 conductors) 5.4 mm dia. (4 conductors) 0.34 mm ² Structure: 0.1 mm/43 wires		

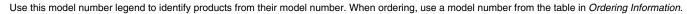
^{*}The T-joint of the XS2R is aluminum/white.

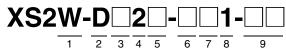
List of Products

Name/Application	Mode	el/Type	Appearance	Reference page
	XS2W Sockets and P	lugs on Cable Ends		3
	XS2F Sockets on One	e Cable End		5
Connectors attached to Cable	XS2F Sockets on One Indicator	e Cable End with		9
	XS2H Plugs on One (Cable End		10
	XS2G Plug Assemblie	98		14, 16
	XS2C Socket Assemb	olies	GRISON,	15, 17
Connector Assemblies (Crimping, Soldering, or Screw-on) Used to enable using connectors for sensor cables and relay	XY2F Crimp Tool (for	Crimping Connectors)		25
cables.	XW4Z Screwdriver (fo Connectors)	or Screw-on		28
Terminal Box Connectors Used to enable using connec-	XS2P Panel-mounting	g Sockets		18
tors for terminal boxes.				
T-Joints and Y-Joints	XS2RT-Joint/Y-Joint Plug/Socket	T-Joints	A B A B A B A B B A B B B B B B B B B B	19
Used for branching and for daisy-chain connections.	Connectors	Y-Joints	● © © © © © © © © © © © © © © © © © © ©	
Sensor Connector Assemblies	XS2M Plugs	Embedded Plugs with Screw Threads		22
Used to enable using connectors in sensors.	NOLINI TIUGO	Embedded Plugs with No Screw Threads		<u> </u>
Panel-mounting Connectors	XS2M Plugs	Flange-mounting Plugs		23
Used to enable using I/O box connectors mounted to panels.	ASZIVI Flugs	Screw-mounting Plugs		23

XS2W Sockets and Plugs on Cable Ends

Model Number Legend





1. Type

W: Connectors connected to cable, socket and plug on cable ends

2. AC/DC (Mating Section Form)

D: For DC

3. Connector Poles

4: 4 poles

5: 5 poles

4. Contact Plating

2: 0.4-µm gold plating

5. Cable Connection Direction

- 1: Straight/straight
- 2: L-shaped/L-shaped
- 3: Straight (Socket)/L-shaped (Plug)
- 4: L-shaped (Socket)/straight (Plug)

6. Cable Length

A: 0.3 m (straight/straight only)

B: 0.5 m (straight/straight only)

C: 1 m (straight/straight only)

D: 2 m

E: 3 m (straight/straight only)

F: 4 m (straight/straight only)

G: 5 m

H: 7 m (straight/straight only)

J: 10 m (straight/straight only)

K: 15 m (straight/straight only)

L: 20 m (straight/straight only)

7. Connections



8. Connectors on One End/Both Ends

1: Both ends

9. Cable Specifications

F: Fire-retardant, Robot cable SA: Spatter-resistant Cable

XS2W Sockets and Plugs on Cable Ends

● Connectors with Fire-retardant, Robot cable

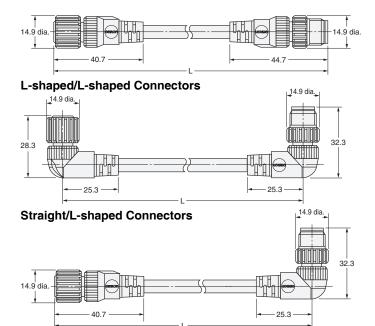
XS2W-D42□-□81-F

Spatter-resistant Cable

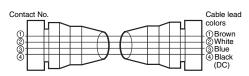
XS2W-D421-□81-SA

Dimensions (Unit: mm)

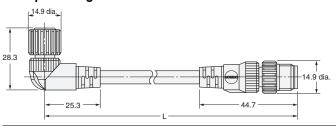
Straight/Straight Connectors



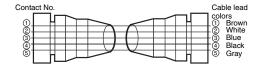
Wiring Diagram for 4 Cores



L-shaped/Straight Connectors



Wiring Diagram for 5 Cores



Ordering Information

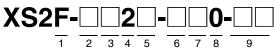
Cable	Cable connection	Cable	No. of	Cable core cross-	Cable	DC	UL													
Specifications	direction	diameter (mm)	cable cores	sectional area (mm²)	length (m)	Model	Minimum order	-listed												
					1	XS2W-D421-C81-F	10													
					2	XS2W-D421-D81-F														
	Straight/Straight				3	XS2W-D421-E81-F	5													
					5	XS2W-D421-G81-F]													
Fine meteodent		C O	0 mm dia. 4 0.5		10	XS2W-D421-J81-F	1													
Fire-retardant, Robot cable	L-shaped/			4	4	4	4	4	4	4	4						2	XS2W-D422-D81-F		Yes
Hobot Cable	L-shaped	uia.										0.5	5	XS2W-D422-G81-F	=					
	Straight (Socket)/												2	XS2W-D423-D81-F	5					
	L-shaped (Plug)				5	XS2W-D423-G81-F	3													
	L-shaped (Socket)/				2	XS2W-D424-D81-F	1													
	Straight (Plug)				5	XS2W-D424-G81-F	=													
Spatter-	Straight/Straight	6.6 mm			2	XS2W-D421-D81-SA	- 5													
resistant Cables	Straight/Straight	dia.			5	XS2W-D421-G81-SA	1 3													

Note: Ask your OMRON representative about other cable lengths, and about 5-core cables.

XS2F Socket on One Cable End

Model Number Legend

Use this model number legend to identify products from their model number. When ordering, use a model number from the table in *Ordering Information*.



1. Type

F: Connector connected to cable, socket on one cable end

2. AC/DC (Mating Section Form)

A: For AC

D: For DC

E: For DC, stainless steel lock

3. Connector Poles

4: 4 poles

5: 5 poles

4. Contact Plating

2: 0.4-µm gold plating

5. Cable Connection Direction

1: Straight

2: L-shaped

6. Cable Length

A: 0.3 m

B: 0.5 m

C: 1 m

D: 2 m

E: 3 m

F: 4 m

G: 5 m

H: 7 m

J: 10 m

K: 15 m

L: 20 m

Only the 2 m (D), 5 m (G) and 10 m (J) cables are available for cables with 5 poles.

8. Connectors on One End/Both Ends

0: One end

9. Cable Specifications

F: Standard cable (Fire-retardant, Robot cable)

E: Heat-resistant cable up to 105°C

SA: Spatter-resistant Cable

E type and SA type is a 4-core cable.

Designations for DC Polarity (For Limit Switches and Sensors)

6. Cable Length

3: 2 m

4: 5 m

7. Connections

Pin No.

① ② ③ ④ 1: --- Black White

8. Connectors on One End/Both Ends

0: One end

9. Cable Specifications

Not designated.

Note: Model number standards are different for items 6, 7, and 9 for non-polar connectors.

7. Connections

Terminal No.

① ② ③ ④
A: Brown --- --- Blue (for DC)
B: --- --- Brown Blue (for DC)
C: Brown --- Blue Black
D: --- --- Blue Brown

8: Brown White Blue Black (for DC)
9: Brown White Blue Black (for AC)

Terminal No.

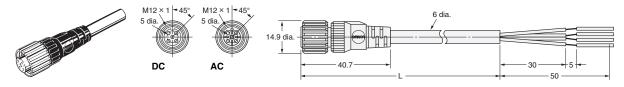
① ② ③ ④ ⑤
G: Brown White Blue Black Gray

XS2F Sockets on One Cable End

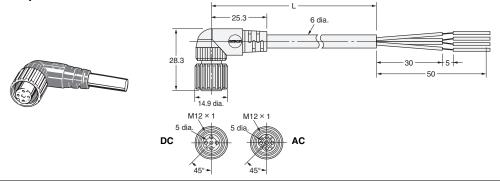
- Connectors with Fire-retardant, Robot Cable XS2F-□42□-□□0-F
- Non-polar DC Connectors with Standard Cable XS2F-□42□-□□0
- E2E models with conventional connector pin with Fire-retardant, Robot Cable XS2F-D42□-□D0
- Heart-resistant Cable up to 105°C XS2F-E42□-□80-E
- Spatter-resistant Cables XS2F-D421-□80-SA

Dimensions (Unit: mm)

Straight Connectors



L-shaped Connectors



Wiring Diagram

		Two-core model	Three-core model	Four-core model
Fire-retardant, Robot cable	XS2F-□42□ -□□0-F	Contact No. Cable lead colors		
Spatter-resis- tant Cables*	XS2F-D421- □80-SA	Brown Blue (DC)	Contact No. Cable lead colors Brown	Contact No. Cable lead colors Brown White
Heat-resistant Cables up to 105°C *	XS2F-E42□- □80-E	Contact No. Cable lead colors Brown Blue (AC)	Brown Blue Bluck (DC)	Brown White Blue Bluck (DC/AC)
Standard cable (non-polar DC)	XS2F-□42□ -□□0	Contact No. Cable lead colors Black White		
Fire-retardant, Robot cable (E2E models with conventional connector pin)	XS2F-D42□ -□D0	Contact No. Cable lead colors Blue Brown		

 $^{^\}star$ Spatter-resistant Cables and Heat-resistant Cables (105°C) are available only for four cores and DC.

Ordering Information

0.1.1.	Cable	No. of	Cable	Cable core	Cable	DC	AC																																
Cable Specifications	connection direction	cable	outer diameter (mm)	cross-sectional area (mm²)	length (m)	Model	Model	Minimum order	UL- listed																														
		2				XS2F-D421-CA0-F	XS2F-A421-CB0-F																																
		3			1	XS2F-D421-CC0-F		10																															
		4				XS2F-D421-C80-F	XS2F-A421-C90-F																																
		2				XS2F-D421-DA0-F	XS2F-A421-DB0-F																																
		3			2	XS2F-D421-DC0-F																																	
	Straight	4	2 3			XS2F-D421-D80-F	XS2F-A421-D90-F	5																															
	Straight	2				XS2F-D421-GA0-F	XS2F-A421-GB0-F	3																															
		3			5	XS2F-D421-GC0-F																																	
		4			ļ †	XS2F-D421-G80-F	XS2F-A421-G90-F																																
	2		XS2F-D421-JA0-F	XS2F-A421-JB0-F																																			
		3			10	XS2F-D421-JC0-F		1																															
Fire-retardant, Robot cable		4				XS2F-D421-J80-F	XS2F-A421-J90-F		Yes																														
		2			XS2F-D422-CA0-F	XS2F-A422-CB0-F		163																															
		3			1	XS2F-D422-CC0-F		10																															
		4				XS2F-D422-C80-F																																	
		2				XS2F-D422-DA0-F	XS2F-A422-DB0-F																																
		3			2	XS2F-D422-DC0-F		5																															
	L-shaped	4	dia.	0.5		XS2F-D422-D80-F																																	
	L-snapeu	2			5	XS2F-D422-GA0-F	XS2F-A422-GB0-F																																
		3				XS2F-D422-GC0-F																																	
		4				XS2F-D422-G80-F																																	
		2				XS2F-D422-JA0-F	XS2F-A422-JB0-F																																
		3																																	10	XS2F-D422-JC0-F		1	
		4																																					
	Ctroight	2			2	XS2F-D421-310	XS2F-A421-310																																
Standard cable	Straight	2			5	XS2F-D421-410	XS2F-A421-410																																
(non-polar)	Laborad	2			2	XS2F-D422-310	XS2F-A422-310																																
	L-shaped	2			5	XS2F-D422-410	XS2F-A422-410																																
Fire-retardant,	Ctroight	2			2	XS2F-D421-DD0																																	
Robot cable (E2E	Straight	2			5	XS2F-D421-GD0																																	
models with		2			2	XS2F-D422-DD0																																	
connector pin) Heat-resistant	L-shaped	2			5	XS2F-D422-GD0		5																															
	Ctroight				2	XS2F-E421-D80-E		1																															
	Straight	4			5	XS2F-E421-G80-E																																	
cable up to 105°C *	Lobored	4			2	XS2F-E422-D80-E																																	
103 0	L-shaped				5	XS2F-E422-G80-E		1																															
Spatter-	Straight/		6.6 mm		2	XS2F-D421-D80-SA		1																															
resistant Cables	Straight	4	dia.		5	XS2F-D421-G80-SA		1																															

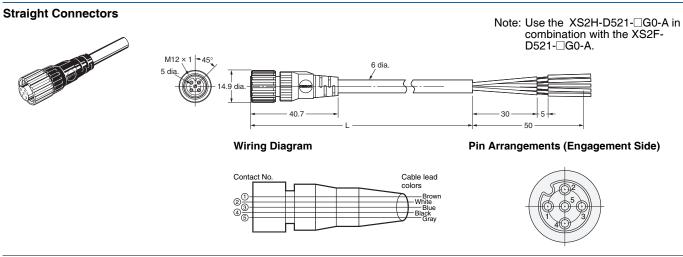
Note: Ask your OMRON representative about other cable lengths.
*The heat-resistant fixture material is SUS316L stainless steel without surface treatment.

Applicable Proximity Sensors

Refer to page the E2E Datasheet for information on connecting to E2E Proximity Sensors

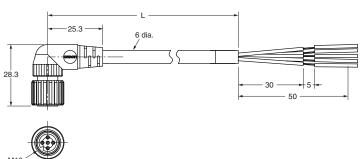
● 5-pole Connectors for DC XS2F-D52□-□G0-A

Dimensions (Unit: mm)



L-shaped Connectors





Ordering Information

Cable	No. of cable	Cable core	Cable length	DC	
connection direction	cores	cross-sectional area (mm²)	(m)	Model	Minimum order
		0.3	2	XS2F-D521-DG0-A	5
Straight	5		5	XS2F-D521-GG0-A	5
	5		10	XS2F-D521-JG0-A	5
L-shaped			5	XS2F-D522-GG0-A	5

Note: Ask your OMRON representative about other cable lengths.

XS2F Sockets on One Cable End with Indicator

Model Number Legend

XS2F-M12 PVC $\frac{1}{4}$ $\frac{1}{5}$ $\frac{1}{6}$ $\frac{1}{7}$ $\frac{1}{8}$

- 1. Type
 - F: Connector connected to cable, sockets on one cable end
- 2. Mating Section Form

M12: M12

3. Cable material

PVC: PVC

- 4. Connector Poles
 - 3: 3 poles
 - 4: 4 poles
- 5. Cable Connection Direction

A: L-shaped

6. Cable Length

2: 2 m 5: 5 m

10: 10 m

7. Applicable Sensors

P: PNP

N: NPN

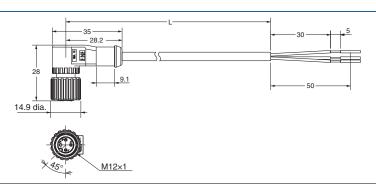
8. With indicator

LED: With indicator

Dimensions

(Unit: mm)





Wiring Diagram

3 pc	oles	4 poles	
NPN type	PNP type	PNP type	
1 O O+ BROWN	1 o	1 0 + BROWN 2 0 WHITE	
¥3YELLOW ¥3 GREEN	4 ○ O BLACK	4 O BLACK	
4 O BLACK	↓ \$\frac{1}{2}\$YELLOW \$\frac{1}{2}\$ GREEN	R1 R2 R3 D1 x D3	
3 O O - BLUE	3 O - BLUE	3 O - BLUE	

Ordering Information

Cable Specifications	Cable connection direction	Cable outer diameter (mm)	No. of cable cores	Cable core cross-sectional area (mm²)	Cable length (m)	LED	Model	Minimum order	UL- listed	
					2		XS2F-M12PVC3A2MPLED			
		5 mm dia.	3	0.34	5	PNP	XS2F-M12PVC3A5MPLED			
					10		XS2F-M12PVC3A10MPLED			
					2	NPN	XS2F-M12PVC3A2MNLED			
PVC	L-shaped				5		NPN	XS2F-M12PVC3A5MNLED	1	Yes
					10		XS2F-M12PVC3A10MNLED			
		5 4			2		XS2F-M12PVC4A2MPLED			
	5.4 mm dia.	4		5	PNP	XS2F-M12PVC4A5MPLED				
		uia.			10		XS2F-M12PVC4A10MPLED			

XS2H Plugs on One Cable End

Model Number Legend



1. Type

H: Connector connected to cable, plug on one cable end

2. AC/DC

A: For AC

D: For DC

3. Connector Poles

4: 4 poles

5: 5 poles

4. Contact Plating

2: 0.4-µm gold plating

5. Cable Connection Direction

1: Straight

6. Cable Length

A: 0.3 m

B: 0.5 m

C: 1 m

D: 2 m G: 5 m

7. Connections

Terminal No.

(2)

Using this model number legend to identify products from their

model number. When ordering, use a model number from the

table in Ordering Information.

Terminal No. **(2**)

(2) **(3**) **(4)** 8: Brown White Blue Black (for DC)

A: Brown ---

4 Blue (for DC)

G: Brown White Blue Black Gray

3

4

(5)

9: Brown White Blue Black (for AC)

Brown Blue (for AC)

C: Brown ---Blue Black(for DC)

8. Connectors on One End/Both Ends

0: One end

9. Cable Specifications

Terminal No.

A: Standard cable

Fire-retardant, Robot cable

SA: Spatter-resistant Cable

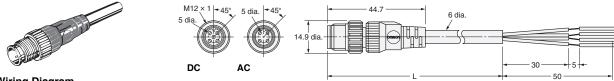
XS2H Plugs on One Cable End

● Connectors with Fire-retardant, Robot Cable XS2H-□421-□□0-F

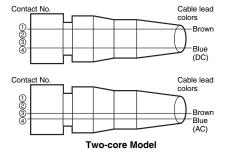
● Spatter-resistant Cable XS2H-D421-□80-SA

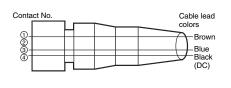
Dimensions (Unit: mm)

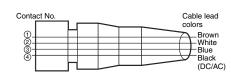
Straight Connectors



Wiring Diagram





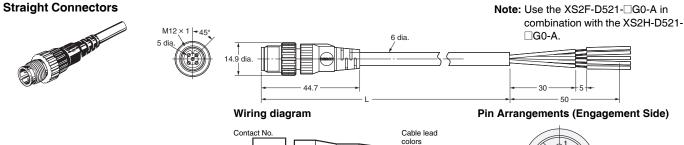


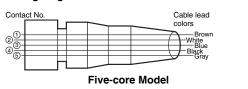
Three-core Model

Four-core Model

● Connectors on DC Cable (Five Poles) XS2H-D521-□G0-A (for DC)

Dimensions (Unit: mm)





Ordering Information

	No of	Cabla	No. of	Cable	Cable save	Cable	DC	AC												
Cable connect	No. of connector poles	Cable connection direction	on cable diameter (mm) cross-sectional area (mm²)	Cable core cross-sectional area (mm²)	length (m)	Model	Model	Minimum order	UL- listed											
			2				XS2H-D421-AA0-F	XS2H-A421-AB0-F												
			3			0.3	XS2H-D421-AC0-F													
			1	4 6.0 mm				XS2H-D421-A80-F	XS2H-A421-A90-F											
Fire-retardant.			-			0.5	XS2H-D421-B80-F													
Robot cable	4		2	dia.			XS2H-D421-CA0-F	XS2H-A421-CB0-F		Yes										
Hobot Cable			3	uia.	0.5	1	XS2H-D421-CC0-F													
		Straight			4			4									XS2H-D421-C80-F	XS2H-A421-C90-F	10	
			4								3 XS2H-D	XS2H-D421-D80-F								
							5	XS2H-D421-G80-F		•										
Spatter-	4		4	6.6 mm		0.3	XS2H-D421-A80-SA													
resistant Cables	4		-	dia.		1	XS2H-D421-C80-SA													
Standard cable	5	1	5	6.0 mm	0.3	0.3	XS2H-D521-AG0-A		1											
Statiuatu Cable	3		3	dia.	0.3	1	XS2H-D521-CG0-A													

Note: Ask your OMRON representative about other cable lengths.

XS2 Sensor I/O Connectors on Cables (8-pole)

Ordering Information

Connector type	Cable connection direction	Applicable wire diameter	Number of cores	Cable length (m)	Model
Panel-mounting socket					XS2P-D821-2
Fanel-mounting socket		AWG22 to 28			XS2P-D822-2
Panel-mounting plug					XS2M-D824-4
Plug on one cable end				0.3	XS2H-D821-AH0-C
Flug on one cable end			8	1	XS2H-D821-CH0-C
Socket on one cable end	Straight			2	XS2F-D821-DH0-C
Socket on one cable end	Straight			5	XS2F-D821-GH0-C
Divisional applies and a				2	XS2W-D821-DH1-C
Plug and socket on cable ends				5	XS2W-D821-GH1-C

Note: Ask your OMRON representative about other cable lengths.
Ask your OMRON representative about robot cable models (-R).

Pin Numbers and Cable Lead Colors

		Pin number							
XS2F/XS2H/XS2W cable lead	1	2	3	4	5	6	7	8	
colors	White	Brown	Green	Yellow	Gray	Pink	Blue	Shield	

Ratings and Characteristics

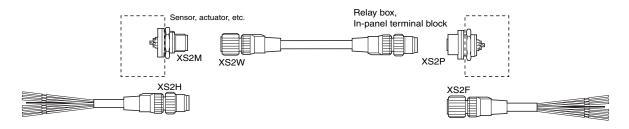
Rated current	1.5 A
Rated voltage	36 VDC
	40 MΩ max.
Contact resistance	(at 20 mVDC max. and 100 mA
	max.)
Insulation resistance	1,000 MΩ min. (at 500 VDC)
Dielectric strength	1,000 VAC for 1 min
Dielectric strength	(leakage current: 1 mA max.)
Degree of protection	IP67
Insertion durability	200 times min.
Operating temperature	−25 to 70°C

Materials and Finish

Contac	la.	Brass/nickel base,		
Contac	ıs	0.4-μm goldplating		
Bracket	t, body, M16 nuts	Brass/nickel plated		
Pin blo	ck	PBT resin (UL94V-0)/light gray		
Cover *	1	PBT resin (UL94V-0)		
Seal rul	bber and O-ring *2	Rubber		
	Standard Cable	6 mm dia.		
Cable		AWG24 (0.25 mm ²)		
	(8 core)	Structure: 0.127 mm/20 wires		

*1. XS2F/XS2H/XS2W only. *2. O-rings are on sockets only.

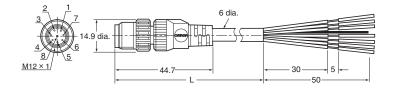
Wiring Example



Dimensions (Unit: mm)

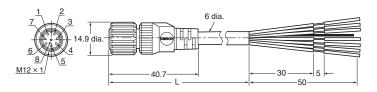
XS2H Plug on One Cable End (M12)





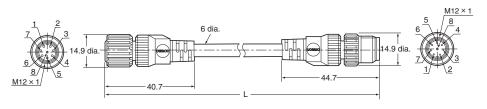
XS2F Socket on One Cable End (M12)



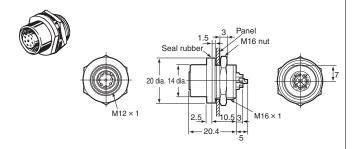


XS2W Plug and Socket on Cable Ends (M12)

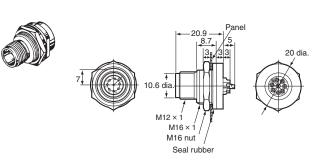




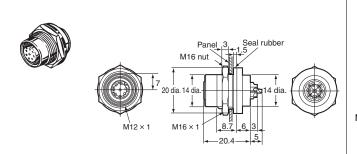
XS2P-D821-2 Panel-mounting Socket (M12) with Solder **Cup Pins and Rear Lock**



XS2M-D824-4 Panel-mounting Plug (M12) with Solder Cup **Pins and Front Lock**



XS2P-D822-2 Panel-mounting Socket (M12) with Solder **Cup Pins and Front Lock**



Panel Cutouts

Connector Pin Numbers (from Mating Side) 16^{+0.2} dia. -24 min. Plug

Note 1. Mounting panel thickness: 1 to 4 mm.

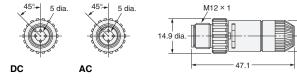
- 2. Applicable core wire size for solder cup pins: 0.5 mm² max.
- 3. The M16 nut and seal rubber are included.

XS2G Crimping/Soldering Plug Assemblies

Dimensions (Unit: mm)

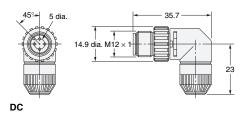
XS2G-□4C□ (Crimping Model) XS2G-□42□ (Soldering Model) Straight Connectors





XS2G-D42□ (Soldering Model) L-shaped Connectors





Ordering Information

Suitable cable dia.	Suitable core	Suitable	Cable	Connection	DC	AC	Minimum
(mm)	size (mm²)	Sheath material	connection direction	method	Model	Model	order
6 mm dia. model	0.18 to 0.3 0.5 to 0.75 *		Straight	Crimping	XS2G-D4C1	XS2G-A4C1	
(5 to 6 mm dia.)	0.5			Soldering	XS2G-D421	XS2G-A421	
	0.5 max.	L-shaped PVC, PE, Straight	L-shaped	Soldering	XS2G-D422		1
4 mm dia. model	0.18 to 0.3 0.5 to 0.75 *		Crimping	XS2G-D4C3	XS2G-A4C3		
(4 to 5 mm dia.)	0.5	PUR		Soldering	XS2G-D423	XS2G-A423	50
	0.5 max.		L-shaped	Soldering	XS2G-D424		
3 mm dia. model (3 to 4 mm dia.)	0.18 to 0.3 0.5 to 0.75 *	-	Straight	Crimping	XS2G-D4C5	XS2G-A4C5	1
	0.E may			Soldering	XS2G-D425	XS2G-A425	
	0.5 max.		L-shaped	Soldering	XS2G-D426		1

^{*}There are two types of contacts.

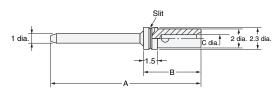
Note: Crimping plug contacts are sold separately.

Use a cable of mentioning. When not using a cable of mentioning, there is a possibility that the performance can't be met. Ask your OMRON representative about selecting a cable of other than above.

XS2U Crimping Pin for XS2G

Dimensions (Unit: mm)

XS2U-312□ (Plug Pin)



Note: A special tool must be used for crimping. For details, refer to page 25.

Dimensions

Model	Suitable core size	Di	mensi (mm)	No. of	
	(mm²)	Α	В	С	Sills
XS2U-3121	0.18 to 0.3	20.0	6.1	0.8	1
XS2U-3122	0.5 to 0.75	20.1	6.2	1.3	0

Ordering Information

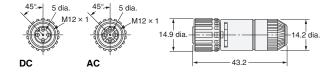
Suitable core size (mm²)	Model	Minimum order		
0.18 to 0.3	XS2U-3121	100		
0.5 to 0.75	XS2U-3122	100		

Note: Orders are accepted in multiples of the minimum order.

XS2C Crimping/Soldering Socket Assemblies

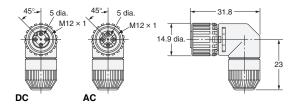
Dimensions (Unit: mm)





L-shaped Connectors





Ordering Information

Suitable cable dia.	Suitable core	Suitable	Cable	Connection	DC	AC	Minimum
(mm)	size (mm²)	Sheath material	connection direction	method	Model	Model	order
	0.18 to 0.3 0.5 to 0.75 *		Straight	Crimping	XS2C-D4C1	XS2C-A4C1	
6 mm dia. model	0.5 max.			Soldering	XS2C-D421	XS2C-A421	
(5 to 6 mm dia.)	0.18 to 0.3 0.5 to 0.75 *		L-shaped	Crimping	XS2C-D4C2	XS2C-A4C2	
	0.5 max.			Soldering	XS2C-D422	XS2C-A422	
	0.18 to 0.3 0.5 to 0.75 *	PVC, PE,	Straight L-shaped	Crimping	XS2C-D4C3	XS2C-A4C3	
4 mm dia. model	0.5 max.			Soldering	XS2C-D423	XS2C-A423	50
(4 to 5 mm dia.)	0.18 to 0.3 0.5 to 0.75 *	PUR		Crimping	XS2C-D4C4	XS2C-A4C4	30
	0.5 max.			Soldering	XS2C-D424	XS2C-A424	
	0.18 to 0.3 0.5 to 0.75 *		Straight	Crimping	XS2C-D4C5	XS2C-A4C5	
3 mm dia. model (3 to 4 mm dia.)	0.5 max.			Soldering	XS2C-D425	XS2C-A425	
	0.18 to 0.3 0.5 to 0.75 *		L-shaped	Crimping	XS2C-D4C6	XS2C-A4C6	
	0.5 max.			Soldering	XS2C-D426	XS2C-A426	

^{*}There are two types of contacts.

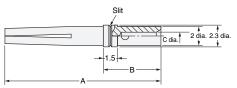
Note: Crimping plug contacts are sold separately.

Use a cable of mentioning. When not using a cable of mentioning, there is a possibility that the performance can't be met. Ask your OMRON representative about selecting a cable of other than above.

XS2U Crimping Pin for XS2C

Dimensions (Unit: mm)

XS2U-222□ (Socket Pin)



Model	Suitable core size	Di	mensi (mm)	on	No. of
	(mm²)	Α	В	С	SiitS
XS2U-2221	0.18 to 0.3	16.7	6.1	0.8	1
XS2U-2222	0.5 to 0.75	16.8	6.2	1.3	0

Note: A special tool must be used for crimping. For details, refer to page 25.

Ordering Information

Suitable core size (mm²)	Model	Minimum order		
0.18 to 0.3	XS2U-2221	100		
0.5 to 0.75	XS2U-2222	100		

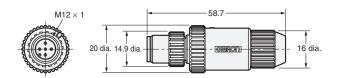
Note: Orders are accepted in multiples of the minimum order.

XS2G Screw-on Plug Assemblies

Dimensions (Unit: mm)

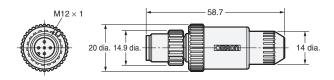
XS2G-D5S7 (5-pole, Straight, Applicable Cable Outer Diameter: 8 mm) XS2G-D5S9 (5-pole, Straight, Applicable Cable Outer Diameter: 7 mm) XS2G-D4S7 (4-pole, Straight, Applicable Cable Outer Diameter: 8 mm) XS2G-D4S9 (4-pole, Straight, Applicable Cable Outer Diameter: 7 mm)





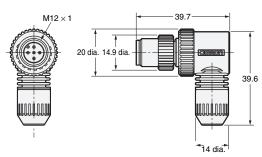
XS2G-D5S1 (5-pole, Straight, Applicable Cable Outer Diameter: 6 mm)
XS2G-D4S
(4-pole, Straight, Applicable Cable Outer Diameter: 3, 4, or 6 mm)





XS2G-D5S2 (5-pole, L-shaped, Applicable Cable Outer Diameter: 6 mm)
XS2G-D4S
(4-pole, L-shaped, Applicable Cable Outer Diameter: 3, 4, or 6 mm)





Ordering Information

No. of poles	Suitable cable dia. (mm)	Suitable core size (mm²)	Suitable Sheath material	Straight connectors (for DC) Model	L-shaped connectors (for DC) Model	Minimum order
	8 mm dia. model (7 to 8 mm dia.)			XS2G-D5S7		
5	7 mm dia. model (6 to 7 mm dia.)			XS2G-D5S9		
	6 mm dia. model (5 to 6 mm dia.)			XS2G-D5S1	XS2G-D5S2	
	8 mm dia. model (7 to 8 mm dia.)	0.18 to	PVC, PE,	XS2G-D4S7		50
	7 mm dia. model (6 to 7 mm dia.)	0.75	PUR	XS2G-D4S9		50
4	6 mm dia. model (5 to 6 mm dia.)			XS2G-D4S1	XS2G-D4S2	
	4 mm dia. model (4 to 5 mm dia.)	1		XS2G-D4S3	XS2G-D4S4	
	3 mm dia. model (3 to 4 mm dia.)			XS2G-D4S5	XS2G-D4S6	

Note: XS2G Screw-on Plugs cannot be connected to side by side to the CN1 and CN2 connectors of XS2R Y-Joint Sockets/Plugs. Use a cable of mentioning. When not using a cable of mentioning, there is a possibility that the performance can't be met. Ask your OMRON representative about selecting a cable of other than above.

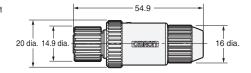
XS2C Screw-on Socket Assemblies

Dimensions (Unit: mm)

XS2C-D5S7 (5-pole, Straight, Applicable Cable Outer Diameter: 8 mm) XS2C-D5S9 (5-pole, Straight, Applicable Cable Outer Diameter: 7 mm) XS2C-D4S7 (4-pole, Straight, Applicable Cable Outer Diameter: 8 mm) XS2C-D4S9 (4-pole, Straight, Applicable Cable Outer Diameter: 7 mm)



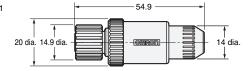




XS2C-D5S1 (5-pole, Straight, Applicable Cable Outer Diameter: 6 mm)
XS2C-D4S
(4-pole, Straight, Applicable Cable Outer Diameter: 3, 4, or 6 mm)



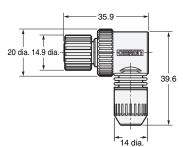




XS2C-D5S2 (5-pole, L-shaped, Applicable Cable Outer Diameter: 6 mm)
XS2C-D4S□ (4-pole, L-shaped, Applicable Cable Outer Diameter: 3, 4, or 6 mm)







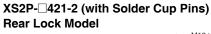
Ordering Information

No. of poles	Suitable cable dia. (mm)	Suitable core size (mm²)	Suitable Sheath material	Straight connectors (for DC) Model	L-shaped connectors (for DC) Model	Minimum order	
	8 mm dia. model (7 to 8 mm dia.)			XS2C-D5S7			
5	7 mm dia. model (6 to 7 mm dia.)	4	PVC, PE, PUR	XS2C-D5S9			
	6 mm dia. model (5 to 6 mm dia.)			XS2C-D5S1	XS2C-D5S2		
	8 mm dia. model (7 to 8 mm dia.)			XS2C-D4S7		50	
	7 mm dia. model (6 to 7 mm dia.)			XS2C-D4S9		- 50	
4	6 mm dia. model (5 to 6 mm dia.)			XS2C-D4S1	XS2C-D4S2		
	4 mm dia. model (4 to 5 mm dia.)			XS2C-D4S3	XS2C-D4S4	1	
	3 mm dia. model (3 to 4 mm dia.)	1		XS2C-D4S5	XS2C-D4S6	=	

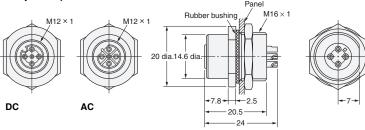
Note: Use a cable of mentioning. When not using a cable of mentioning, there is a possibility that the performance can't be met. Ask your OMRON representative about selecting a cable of other than above.

XS2P Panel-mounting Sockets for Terminal Boxes

Dimensions (Unit: mm)





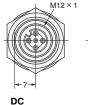


XS2P-□422-1 (with DIP Pins)

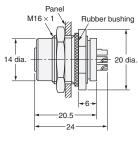
XS2P-□422-2 (with Solder Cup Pins)

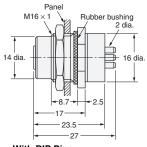
Front Lock Model

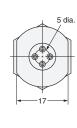












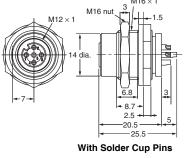
With Solder Cup Pins

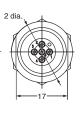
With DIP Pins

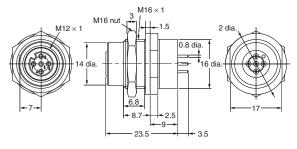
XS2P-D522-1 (with DIP Pins)

XS2P-D522-2 (with Solder Cup Pins) Front Lock Model







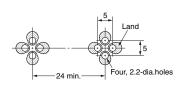


With DIP Pins

Panel Cutout 16*0.15 dia.

Note: The panel thickness is 1 to 4 mm.

PCB-mounting Dimensions

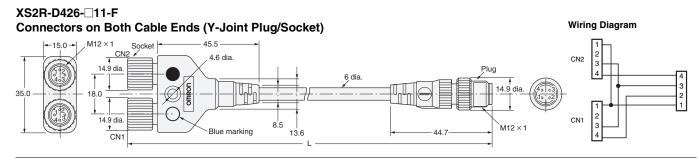


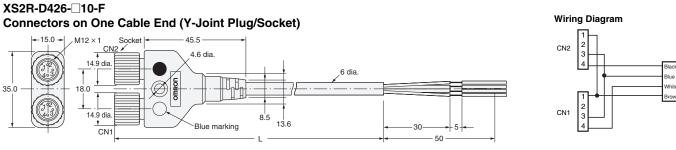
Ordering Information

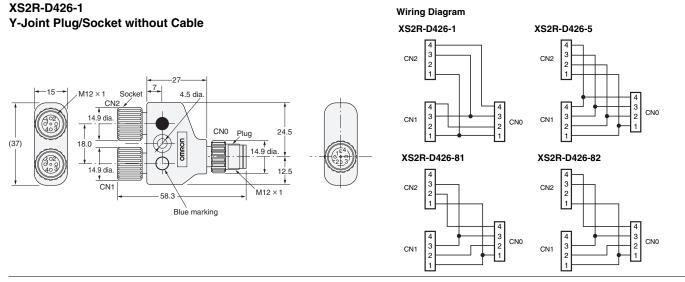
No. of poles	Lock method	Pin shape	Applicable wire diameter	DC Model	AC Model	Minimum order
	Rear lock	Solder cup pin		XS2P-D421-2	XS2P-A421-2	
4	Front lock	Solder cup pin	-	XS2P-D422-2	XS2P-A422-2	
	FIGHT IOCK	DIP pin	AWG20 to 28	XS2P-D422-1	XS2P-A422-1	50
5	Front lock	Solder cup pin		XS2P-D522-2		
	FIOHLIOCK	DIP pin		XS2P-D522-1		

XS2R Y-Joint Plug/Socket Connectors

Dimensions (Unit: mm)







Ordering Information

Туре	Connector	DC			
	Connector	Cable length L (m)	Model	Minimum order	
		0.5	XS2R-D426-B11-F		
	Connectors on both cable ends	1	XS2R-D426-C11-F		
\\/ith cable	Connectors on both cable ends	2	XS2R-D426-D11-F	_	
With cable		3	XS2R-D426-E11-F	5	
	Connector on one cable end	2	XS2R-D426-D10-F		
		5	XS2R-D426-G10-F	7	
			XS2R-D426-1		
Without cable	V Istalia Istalia		XS2R-D426-5		
	Y-Joint plug/socket		XS2R-D426-81	10	
			XS2R-D426-82		

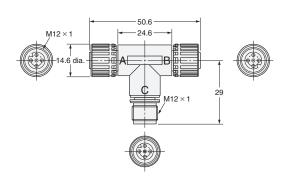
Note: XS2G Screw-on Plugs cannot be connected side-by-side to the CN1 and CN2 connectors. Consider using a crimping or soldering model instead. Refer to page 14 for details.

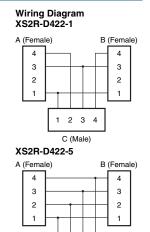
XS2R T-Joint Plug/Socket Connectors

Dimensions (Unit: mm)

XS2R-D422-1 XS2R-D422-5 Aggregate Models



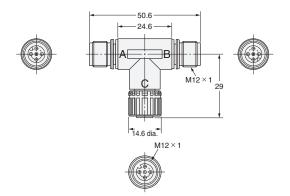


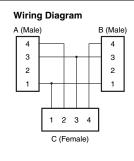


1 2 3 4 C (Male)

XS2R-D423-1 Bifurcated Model

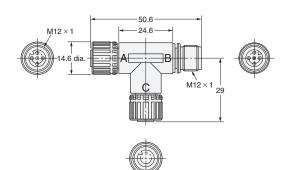


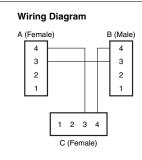




XS2R-D424-1 Daisy-chain Model





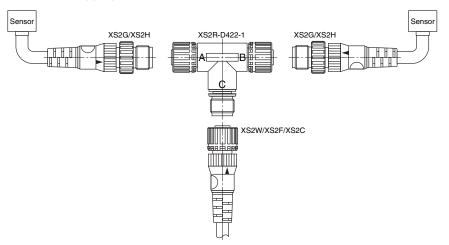


Ordering Information

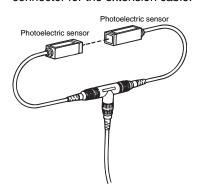
Type	DC		
Туре	Model	Minimum order	
Aggragata model	XS2R-D422-1		
Aggregate model	XS2R-D422-5	20	
Bifurcated model	XS2R-D423-1	20	
Daisy-chain model	XS2R-D424-1		

XS2R Application Examples

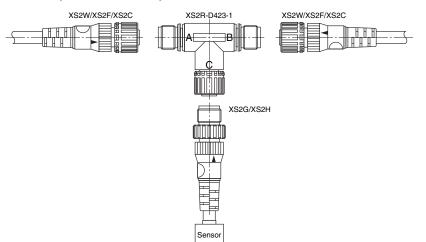
XS2R-D422-1 (Aggregate Model)



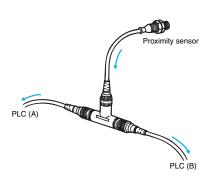
- A pair of Two-wire Sensors or Three-wire Sensors can be connected as shown in the illustration.
- The XS2R-D422-5 has feedthrough connections, thus working as a connector for the extension cable.



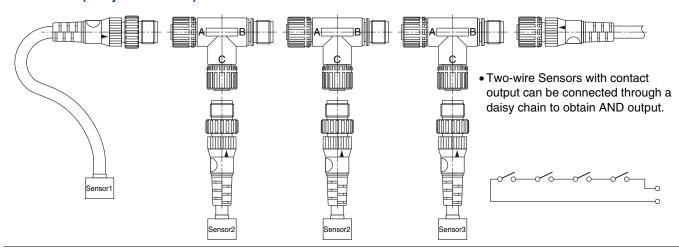
XS2R-D423-1 (Bifurcated Model)



• Two or Three-wire Sensor signals can be bifurcated.



XS2R-D424-1 (Daisy Chain Model)



Safety Precautions

Precautions for Correct Use

Do not use this product under ambient conditions that exceed the ratings.

Before using the XS2R for Sensors, make sure that the wiring of the Sensors and the internal connections of the XS2R are correct.

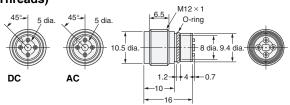
XS2M Sensor-embedded Plugs

Dimensions (Unit: mm)

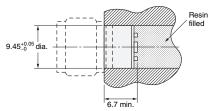
XS2M-D421 (DC) XS2M-A421 (AC)

(Embedded Plug with Screw Threads)





Mounted Dimensions

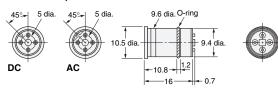


Note: After mounting, anchor the solder cups by injecting resin.

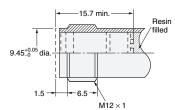
XS2M-D422 (DC) XS2M-A422 (AC)

(Embedded Plug without Screw Threads)





Mounted Dimensions



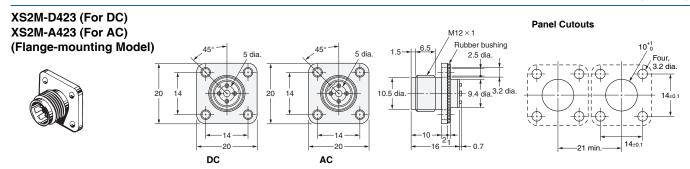
Note: After mounting, anchor the solder cups by injecting resin.

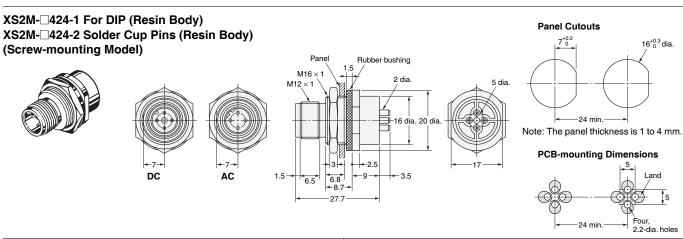
Ordering Information

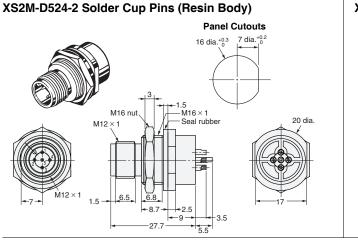
No. of	Mounting method	Pin shape Applicable wire		DC	AC	Minimum
poles	Wounting method	i ili shape	diameter	Model	Model	order
	Embedded with screw threads	Solder cup pin	AWG22 to 28	XS2M-D421	XS2M-A421	50
4	Embedded with no screw threads	Solder cup pill		XS2M-D422	XS2M-A422	50

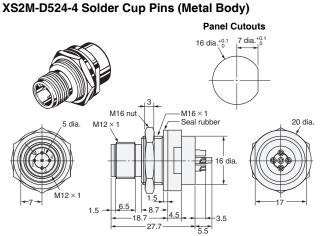
XS2M Panel-mounting Plugs

Dimensions (Unit: mm)









Ordering Information

No. of poles	Mounting method	Pin shape	Applicable wire diameter	DC Model	AC Model	Minimum order
police	Flange-mounting	Solder cup pin	AWG22 to 28	XS2M-D423	XS2M-A423	010101
4	4 Screw-mounting	DIP pin		XS2M-D424-1	XS2M-A424-1	
		Solder cup pin		XS2M-D424-2	XS2M-A424-2	50
	Saraw maunting	Solder cup pin	AWG20 to 28	XS2M-D524-2		
5	Screw-mounting	Solder cup pin		XS2M-D524-4 *		

^{*}XS2M-D524-4 plugs have a metal body

Note: 4-pole DC screw-mounting models (XS2M-D424-□) with metal bodies are also available. Ask your OMRON representative for details.

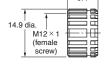
XS2Z Connector Covers

(Unit: mm)

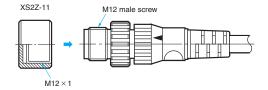






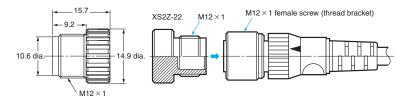


-9.4 -



XS2Z-22





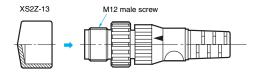
You can use the Water-resistant Cover when the connector is not connected to ensure an IP67 degree of protection. When mounting the Water-resistive Cover to a Connector, be sure to apply a torque range between 0.39 and 0.49 N·m to tighten the Water-resistive Cover.

Model Minimum orde		Material	Suitable connector		
Wodei	woder withinitian order waterial		Model	Mounting portion	
XS2Z-11	50	50 Brass/nickel plated	XS5M/XS5W	M12 male screw	
XS2Z-22	30		LXS2C/XS2R/XS2F/XS2P/XS2W/XW3R/	M12 female screw (thread bracket)	

Dust Covers

XS2Z-13

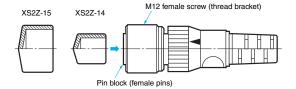




XS2Z-15/XS2Z-14





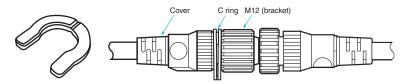


The Dust Cover is for dust prevention and does not ensure IP67 degree of protection. When mounting the Dust Cover to a connector, be sure to press the Dust Cover onto the Connector until the Connector is fully inserted into the Dust Cover.

Model	Minimum order	Material	Suitable connector		
Model	willing or der		Model	Mounting portion	
XS2Z-13			XS2G/XS2H/XS2M/XS2R	M12 male screw	
XS2Z-14	50	Rubber/black	XS2C/XS2R/XS2F/XS2P/ XW3A/XW3B	Pin block (female pins)	
XS2Z-15				M12 female screw (thread bracket)	
XOLL 13			ACCOUNTED TO THE PROPERTY OF T	W12 Terriale Serew (tirrede bracket)	

Loosening-preventing C Ring





This C ring prevents the M12 connector from becoming loose.

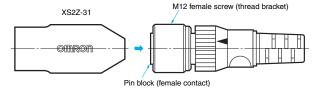
When you attach the C ring, press it securely between the bracket and cover.

Model Material		Applicable connector	
XS2Z-18	POM	XS2F/H/W	

Sputter Protective Cover

XS2Z-31





The Sputter Protective Cover protects the connector from weld sputter.

Make sure it covers the entire connector.

Model Material		Applicable connector	
XS2Z-31 Silicone rubber/black		XS2F/XS2H/XS2W	

Tools

Torque Wrench

XY2F-0004



Crimp Tool

XY2F-0002



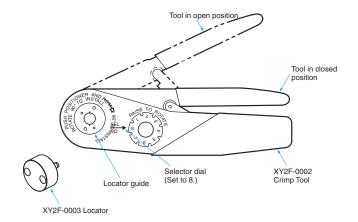
Locator

XY2F-0003



Use the Crimp Tool to crimp a cable core to the XS2U Crimping Pin used with the XS2C or XS2G Crimping Connector.

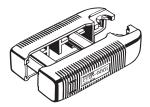
- The XY2F-0002 Crimp Tool is DMC's AFM8 (M22520/2-01).
- Mount the XY2F-0003 Locator (sold separately) to the locator guide of the Crimp Tool with a screw provided with the XY2F-0003 Locator.



Pin-block Extraction Tool

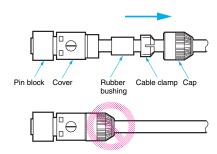
XY2F-0001

Use this tool to extract a Pin Block from the covers in order to make wiring changes or corrections after the cover has been mounted to the pin block for Connector Assemblies (XS2C/XS2G, soldering/crimping).

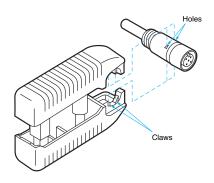


Extraction Procedure

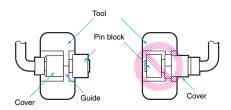
- (1) Disconnecting Components
- Disconnect all components on the cap side from the cover.



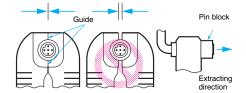
- (2) Extracting Pin Block
- Insert the claws of the Tool into the four holes of the cover.



• Make sure that the pin block is outside the Tool.



 Press the Tool so that the guides of the Tool are in close contact. Then pull the pin block straight.



Precaution

 The pin block must not be extracted from the same Connector more than 3 times, otherwise the proper degree of protection of the pin block or Connector will not be maintained.

Assembly Procedure for XS2C/XS2G Connector Assemblies

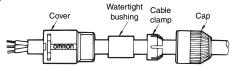
(1) Connector and Cable External Diameters

- Connectors for 8,7,6,4, and 3 mm diameter Cables (i.e., Cables that are 7 to 8, 6 to 7, 5 to 6, 4 to 5, and 3 to 4 mm in diameter respectively) are available. When assembling a Connector used with a cable, make sure that the external diameter of the Connector is suited to that of the cable.
- A watertight bushing for 6/7 mm diameter Cable has no stripe, that for 8/4 mm-diameter Cable has a single stripe, and that for 3 mm diameter Cable has two stripes.

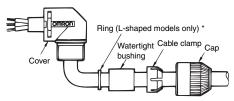
(2) Component Insertion

Crimping/Soldering Connectors

Straight Connectors



L-shaped Connectors

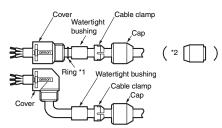


*A ring is not required for Screw-on Connectors.

 As shown in the above illustration, connect the above components to the Cable with its end processed.

Screw-on Connectors

Confirm that you have all of the required parts.

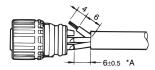


Insulation caps and insulation tubes are included with 5-pole Connectors (XS2C-D5S \square and XS2G-D5S \square).

- *1. Rings are not required with 7-mm and 8-mm cables.
- *2. Insert the waterproof bushing for 7-mm and 8-mm cables in the direction shown in the diagram.

(3) Wiring (Processing Cable Ends)

Soldering Connectors



- Strip 10 mm of the Cable sheath and 4 mm of each core.
- Before soldering cores and solder cup pins together, soldercoat each of them.
- The following conditions are recommended for soldering each solder cup pin.

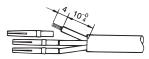
Soldering temperature: 350±5°C

Soldering period: 3±1 s

 The length marked *A should be 6.5 mm max., otherwise the proper degree of protection of the connector will not be maintained.

Crimping Connectors

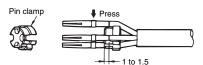
Crimping



- Strip 14 mm of the Cable sheath and 4 mm of each core.
- Make sure that each core is not damaged and its end strands are not spread out.
- Mount the XY2F-0003 Locator to XY2F-0002 Crimping Tool, both of which are sold separately, and set the selector dial of the Crimping Tool to 8.
- After mounting the crimping pins to the Locator, fully insert the cores to the crimping pins.
- Squeeze the handle of the Crimp Tool to press-fit the cores to the crimping pins.

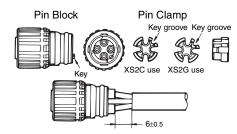
(Squeeze the handle firmly until the handle automatically returns to the release position.)

Wiring



 After press-fitting the cores to the pins, insert the pins into the pin clamp as shown in the illustration. Then make sure that the lead colors correspond to the pin clamp numbers that are identical to the connector pin numbers.

Insertion

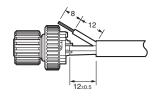


• Tentatively insert the pins to the pin block holes so that the key on the pin block will coincide with the key groove on the pin clamp. Then insert the cable along with the pin clamp.

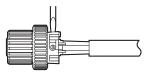
Screw-on Connectors

Cable End Processing

• Four-pole Connectors



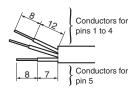
 Loosen the screws on pins 1 to 4 and insert the cores according to the pin numbers.



• Use the special Screwdriver (XW4Z-00B) * and tighten the screws securely so that the cores do not pull out (tightening torque: 0.15 to 0.2 N·m).

• Five-pole Connectors

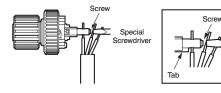
• Strip the cable sheath for a total of 15 mm and strip the core covering for 8 mm for the core to connect to pin 5.



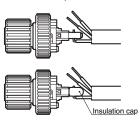
- Connect the core to pin 5 (in the center) first.
- Insert the core from the side of the hold with the tab and tighten the screw securely (tightening torque: Pins 1 to 4: 0.15 to 0.2 N·m, Pins 5: 0.03 to 0.05 N·m), and then cut off the excess wire with wire cutters.

Special

crewdriver



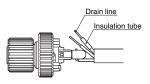
 Bend the cable as shown below, attached the enclosed insulation cap, and then strip the other cores.



• Connect the cores to pins 1 to 4.

Connecting Shielded Cables to Five-pole Connectors

- Place the insulation tub on the drain line of the shield and connect ti to the terminal.
- Tighten the screw and then check visually to see if there is insulation between the cores.

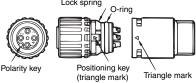


*When tightening the screws, use the dedicated XW4Z-00B Screwdriver that matches with the screw-slot dimensions.



(4) Inserting Pin Block

Pin Block (Soldering Model) Cover (Straight Model)



(Crimping Model)

(L-shaped Model)

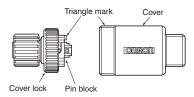






- Mount the cover to the pin block so that the triangle mark on the pin block will coincide with the triangle mark on the cover.
- If the cover is used for an L-shaped model, the relationship between the position of the polarity key on the engaged side and cable connection direction will be determined by the direction in which the positioning key is inserted into the cover, which can be rotated by 90°.
- Fully insert the positioning key until the positioning key is hidden by the casing.

Pin Block (Screw-mounting Connectors)

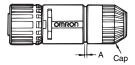


- Align the triangular marks on the pin block and cover and insert the pin block into the cover.
- Press them together firmly (0.39 to 0.49 N·m) until the pin block does not come out of the cover.

(5) Mounting Cap

 After mounting the cover to the pin block and the cover snaps into place, tighten the cap securely by hand within a torque of 0.39 and 0.49 N·m.

Note: If the cap is not tighten securely enough, the degree of protection (IP67) may not be maintained or vibration may cause the cap to become loose. Do not tighten the cap with pliers or similar tools; they may damage the



 After fully tightening the cap, length A should be approximately one of the following according to the cable external diameter and the Connector model.

Connector	Cable external diameter (mm)				
Connector	6 mm	5 mm	4 mm	3 mm	
For 6-mm-dia. cable	1	0			
For 4-mm-dia. cable		2	1		
For 3-mm-dia. cable			2	1	

(6) After Assembly

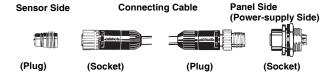
 Confirm the insulation between cores after completing assembly.

Recommended Cables

When connecting a commercially available cable to a connector assembly, use a cable with an outside diameter of 3 to 6 mm and core sizes of 0.18 to 0.75 mm² for crimping connectors and 0.5 mm² maximum for soldering connectors.

Connector Arrangement

For safety, when constructing a connection system between a Sensor and panel with a connector, make sure that the connector plug is on the Sensor side and the connector socket is on the panel side (i.e., the female pins are located on the power-supply side).



Safety Precautions

Precautions for Correct Use

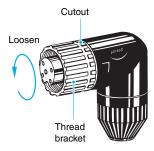
Do not use the product in atmospheres or environments that exceed product ratings.

Tightening Cap (Connector Assemblies)

- 1. Do not use pliers to tighten caps, otherwise the caps may be damaged. Be sure to tighten each cap by hand within a torque range between 0.39 and 0.49 N·m.
- If caps are not tightened securely, the Connectors may not maintain their proper degree of protection (i.e., IP67) or the caps may become loose due to vibration.

Connector Connection and Disconnection

- When connecting or disconnecting Connectors, be sure to hold the Connectors by hand.
- Do not hold the cable part when disconnecting Connectors.
- Connectors mating with sockets must be fully inserted into the sockets. Tighten the thread bracket carefully so that the threads will not be damaged.
- Fully tighten thread bracket within a torque range between 0.39 and 0.49 N·m and be sure that the threads of the opposite parts are hidden by the thread bracket.
- When disconnecting Connectors, be sure to loosen the thread brackets first. Do not loosen the caps.
- Thread brackets must be loosened in the cutout direction.



Degree of Protection

- Do not impose external force continuously on the joints of pin blocks and covers, otherwise the Connectors may not keep its proper degree of protection (i.e., IP67).
- The degree of protection of connectors (IP67) is not for a fully watertight structure. Do not use them underwater.
- Connectors are of resin mold construction. Do not impose excessive force on them.

Setup

- Do not make any cable bends near the base of the Unit.
- Any bends made must have a minimum radius of 40 mm.

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